# Thermo-Flo™FT10

Liquid Thermal Dispersion Flow Switch



## **Application**

The general purpose liquid flow switch provides reliable flow or no-flow detection of relatively clean non-coating liquids with a specific gravity of 0.4 to 1.2 with a 1A relay output. Media examples include drinking water, sulfuric acid and chemical solutions. Available in PP-Ryton® or PVDF, select the short sensor for install in horizontal pipes from 3/4" (DN25) to 1 1/2" (DN40), and the long sensor for install in horizontal pipes from 2" (DN50) and up. The flow switch set point may be adjusted from 0.04 to 3 fps (0.012 to 0.91 mps) with the integral potentiometer and LED flow indicator. The flow switch is best applied in applications with relatively constant liquid temperature.

#### **Features**

- Rugged PP-Ryton® or PVDF sensor for corrosive liquids and gases
- Adjustable set point with LED for flow or no-flow status indication
- 60VA relay selectable NO or NC via power supply wiring polarity
- Solid state sensor is not damaged by overranging flow velocities



## **Technology**

The liquid thermal dispersion flow switch has two temperature probes on the tip of the sensor. One probe heats the liquid and the other probe measures the liquid temperature. When liquid flows past the sensor tip, it reduces the temperature of the heated probe, which in turn, reduces the temperature differential between the two probes. As the liquid flow slows or stops, the opposite occurs, which the liquid flow switch detects and inverts its relay. The switch point is set with the integral adjustment knob and LED flow indicator.

# **Compatible Products**



SWITCH-PRO™

Flow Controller



LM92-1202

NEMA BOX
Single Controller



LM92-2202

NEMA BOX
Dual Controller

# Thermo-Flo™FT10

Liquid Thermal Dispersion Flow Switch



### **Specifications**

**Set point range:** 0.04 to 3 fps (0.012 to 0.91 mps)

Factory set point: 2 fps (0.06 mps)

Repeatability: +/- 0.5% of set point @ fixed

temperature

Response time:1-10 secondsSet point adjust.:PotentiometerViscosity range:1-200 centipoiseLED indication:Flow statusSupply voltage:14-36 VDCConsumption:70 mA maximum

Contact type: (1) SPST relay

Contact rating: 60 VA, 1A maximum

Contact output: Selectable NO / NC

Process temp.: F: 32° to 140°, C: 0° to 60°

Ambient temp.: F: -40° to 140°, C: 0° to 60°

Max. pressure: 150 psi (10 bar) @ 25° C, del

ax. pressure: 150 psi (10 bar) @ 25° C, derated

@ 1.667 psi (0.113 bar) per  $^{\circ}$ C

above 25° C

Sensor rating: NEMA 4X (IP65)

Wetted material: -1 5: PP-Ryton®

-5\_ \_5: PVDF

Cable jack. mat.: -1\_\_5: PP

-5\_ \_5: FEP

Cable type: 4-conductor, shielded #22 AWG

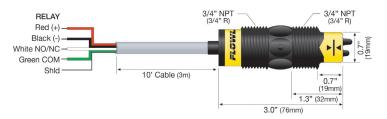
Cable length: 10' (3m)

Process mount: 3/4" NPT (3/4" G/R)

Mount. gasket: Viton®

Classification: General purpose
Compliance: CE, RoHs

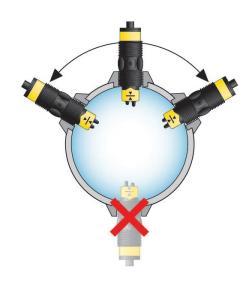
#### **Dimensions**





#### Installation

The flow switch may be installed in horizontal pipe runs using tee or tap fittings. Install the switch vertically in the top half of a horizontal pipe. Do not install the switch upside down or in the bottom half of a pipe. Based on the pipe size, fitting type and switch body length, make sure that the tip of the installed sensor is in the flow path.



# Ordering FT10 - 5 SENSOR MATERIAL (1) 1 PP-Ryton 5 PVDF SENSOR LENGTH (2) 3 Short 4 Long PROCESS MOUNT (3)

#### NOTES

- To special order a 25' (7.6m) or 50' (15.2 m) flow sensor cable, place the cable length at the end of the part number (ie: FT10-1305-25'). For PP, add \$50 for 25' (7.6m) or \$100 for 50' (15.2m) to the price. For FEP, add \$200 for 25' (7.6m) or \$400 for 50' (15.2m) to the price.
- Order the short sensor for use with pipe sizes from 3/4"-1 1/2" (DN25-DN40), and the long sensor for 2" and higher (DN50 up).
- 3) The long metric flow sensor has straight G threads on the sensing side, and conical R threads on the cable side of the wrench flat.

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Short

Long

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