

SRI990 Analog Positioner
SRI990-T Electrical Position Transmitter



The analog Positioner **SRI990** with analog input 4 to 20 mA is designed to operate pneumatic valve actuators. It offers an easy adjustment by means of switches and potentiometers. The modular structure of this positioner series enables conversion from an analog to an “intelligent” positioner by easy exchanging the electronics. In version “Electrical Position Transmitter” **SRI990-T**, the device includes the option Position Transmitter, but no controller and no pneumatic components. The position of actuator / valve is given as a 4 - 20 mA output signal. Further versions see next page.

FEATURES

- Configuration by means of switches and potentiometers
 - Load 300 Ω
 - Low air consumption
 - Stroke 8 to 260 mm (0.3 to 10.2 inch)
 - Angle range up to 95 degree
 - Supply air pressure up to 6 bar (90 psig), with spool valve up to 7 bar (105 psig)
 - Single acting or double acting
 - Mechanical travel indicator
 - Position transmitter 4 - 20 mA as option
 - Attachment to stroke actuators directly or according to IEC 534 part 6 (NAMUR)
 - Attachment to rotary actuators according to VDI/VDE 3845
 - Protection class IP 66 and NEMA 4X
 - Explosion protection:
II 2 G Ex ib/ia IIB/IIC T4/T6 according to ATEX
or “Intrinsic Safety” according to CU TR
- Additional equipments (compatible to SRD991):
- Integrated inductive limit switches, independent of device electronics
- Accessories (compatible to SRD991):
- Gauge attachment for supply air and outputs
 - Booster relay
 - SRI990 can be upgraded to a SRD991 by exchange of the electronic motherboard

Equipment should be installed, operated, serviced, and maintained only by qualified personnel.
No responsibility is assumed by Schneider Electric for any consequences arising from the use of this material.

SRI990

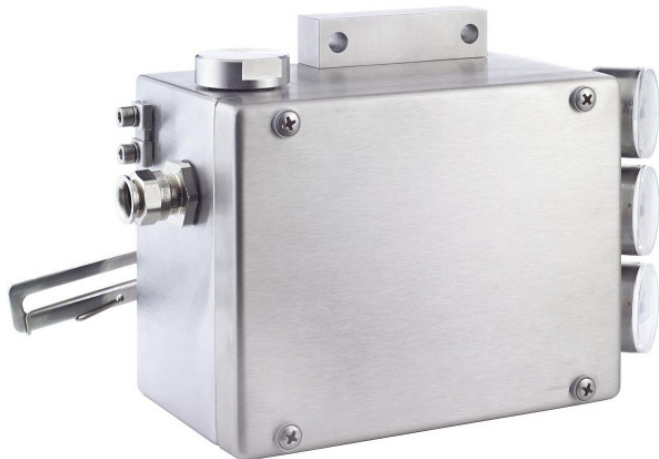
Analog Positioner

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Special Version of SRI990:

SRI990 Stainless Steel Housing

To order with model code SRI990-Cxxxxxx-xSZ



For more information see TI EVE0105 INOX

TECHNICAL DATA FOR ANALOG VALVE POSITIONER SRI990 -B / -C

Input

Two-wire system	
Reverse polarity protection	standard feature
Interlock diode	standard feature
Signal range.....	4 to 20 mA
Characteristic.....	linear to rotation angle ¹⁾
Operating range	3 to 21.5 mA
Input voltage	DC 12 to 36 V ²⁾ (unloaded)
Load.....	300 Ω ; 6 V at 20 mA

Configuration

with switches:

Rotation	clockwise or counter clockw.
Input signal.....	4 to 20 mA (direct) 20 to 4 mA (inverse)
Split range ^{1) 3)}	4 to 12 mA, 12 to 20 mA, (by means of Dip switch) 20 to 12 mA, 12 to 4 mA

with potentiometers:	Zero (ZERO)
	Span (S)
	Gain (G)
	Damping (D)

Travel indication

mechanical (display window), for rotary or stroke actuator transmission..... 1:2 or 1:6 switchable

Output

Action.....	single or double acting
Output to actuator	0 to ~100 % of supply air

Pneumatic connection

NAMUR mounting..... G 1/4 for pipe diameter 6 to 12 mm (0.24 to 0.47 in) for air supply and outputs y1, y2 to the actuator; 1/4 - 18 NPT with additional connection manifold

Direct mounting

Instead of the output y1, an air connection on the rear side with O-ring will be used (closed at NAMUR mounting).

Electrical connection

Line entry	1 or 2 cable glands 1/2-14 NPT or M20 x1.5 (others with Adapter AD-...)
Cable diameter	6 to 12 mm (0.24 to 0.47 in)
Screw terminals.....	terminals 11 +, 12 – for input, I– for current measurement
Optional	4 additional terminals for Limit switch signals
Wire cross section.....	0.3 to 2.5 mm ² (AWG 22 - 14)
Test sockets Ø 2 mm.....	integrated in terminals, for non-interruptible current measurement

Weight

Single acting.....	approx. 1.7 kg (3.7 lbs)
Double acting	approx. 2.0 kg (4.4 lbs)

Materials

Housing.....	Aluminum (Alloy No. 230) finished with DD varnish
All moving parts of feedback system.....	1.4306 / 1.4571 / 1.4104
Mounting bracket	Aluminum (Alloy No. 230)

Mounting

Attachment to stroke actuators	
- direct	with attachment kit EBZG -D
- direct, FoxPak, FoxTop	with attachment kit EBZG -E
- for casting yoke acc. to IEC 534-6 (NAMUR)	with attachment kit EBZG -H
- for pillar yoke acc. to IEC 534-6 (NAMUR)	with attachment kit EBZG -K
Attachment to rotary actuators	
- acc. to VDI/VDE 3845.....	with attachment kit EBZG -R
– Further attachment kits see Model Codes on page 13 –	
Mounting orientation.....	see dimensions page 15

Ambient conditions

Operating conditions	
acc. to IEC 654-1	the device can be operated at a class Dx location
Ambient temperature ⁴⁾	–40 to 80 °C (–40 to 176 °F)
Relative humidity	up to 100 %
Transport and storage	
Ambient temperature	–40 to 80 °C (–40 to 176 °F)
Storage conditions according to IEC 60721-3-1:	
1K5; 1B1; 1C2; 1S3; 1M2	
Protection class	
according to IEC 529.....	IP 66 ⁵⁾
according to NEMA	Type 4X ⁵⁾

Electromagnetic compatibility EMC

Operating conditions	industrial environment
Immunity according to	
- NAMUR recommendation NE21 fulfilled	
- EN 61 326	fulfilled
- EN 61 000-6-2	fulfilled
Emission according to	
- EN 55 011,	
Group 1, Class A	fulfilled
- EN 61 000-6-2	fulfilled

Offline diagnosis

Test possibility for pneumatic control

1) The digital positioner SRD991 offers enlarged functionality
2) On request we can specify higher voltage limits
3) At maximum rotation angle range of 30 degrees
(± 15 degrees around center position of feedback lever).
Split range is not available for actuators with a swivel range >30 degrees
4) With Built-in Limit Switches Code T only –20 °C, with Code R –25 to 70 °C
5) Under services as directed

TECHNICAL DATA FOR POTENTIOMETER UNIT

SRI990 - Txxxx - H (for remote mounting)

This unit is made of a casing with inside only a heavy duty potentiometer. This unit has to be connected to a SRI990 mounted separated on a more "safe" environment. Such kind of remote mounting is specially designed for high vibration valves, high environmental temperature, or high magnetic fields.

For more information see TI EVE0105 R.

Travel Range

Stroke range 8 to 260 mm (0.3 to 10.2 in)
with standard feedback levers; special levers on request
Rotation angle range up to 95 °
(without mechanical stop)

Response Characteristic

Please refer to the technical data of the positioner SRD991 with which it is mounted together.

Weight..... approx. 1 kg

Ambient conditions

Ambient temperature -40 to 100 °C (-40 to 212 °F)
Ingress Protection IP66

TECHNICAL DATA FOR POSITION FEEDBACK 4 to 20 mA (option)

SRI990 - TXQ or SRI990 - B or CxQ

Position feedback can be ordered as an option built-in in the analog valve Positioner SRI990 - B or CxQ or as a separate unit like an independent pure electrical positioner transmitter SRI990 - TxxQ.

Stroke/Angle read through a separate potentiometer. One analog output, galvanically separated, two-wire system acc. to DIN 19234 for external supply voltage.

Electrical Position transmitter characteristic

Sensor.....resistive precision conductive
plastic element
InputStroke / angle from actuator
via positioner feedback lever
Stroke range.....8 to 260 mm (0.3 to 10.2 in)
Angular rangeup to 95 °
Outputtwo-wire system
Signal range4 to 20 mA (3.8 to 20.5 mA)
Permitted load $RB_{max} = (U_s - 12 \text{ V}) / 0.02 \text{ A}$
(U_s = Supply voltage)

Power supply

Supply voltageDC 12 to 36 V
max. 48 V with "no Ex"
Supply voltage dependency< 0.2 %
Response characteristic
Hysteresis.....< 0.5 % F.S.
External resistance
Dependency< 0.2 % / RB_{max}
Temperature effect< 0.3 % / 10 K

Weight.....approx 1.1 kg for SRI990-TXQ

Configuration and status

Local.....2 Push buttons and 2 LEDs
Status2 LEDs

FUNCTIONAL SPECIFICATIONS (common data for all versions)

Travel range

Stroke range 8 to 260 mm (0.3 to 10.2 in)
with standard feedback levers; special levers on request
Rotation angle range up to 95 °
(without mechanical stop)

Supply

Supply air pressure 1.4 to 6 bar (20 to 90 psig)
with spool valve⁴⁾ 1.4 to 7 bar (20 to 105 psig)
Output to actuator 0 to ~100 % of supply air
pressure (up to 5.5 bar at 6 bar supply air pressure)
Air supply according to ISO 8573-1
Solid particle size and density class 2
Oil rate class 3
Pressure dew point 10 K under ambient temperature
For air supply, we recommend the FRS02 filter regulator.

Response characteristic^{1) 2)}

Sensitivity < 0.1 % of travel span
Non-linearity (terminal
based adjustment) < 0.4 % of travel span
Hysteresis < 0.3 % of travel span
Supply air dependence < 0.1 % / 1 bar (15 psi)
Temperature effect < 0.3 % / 10 K
Mechanical vibration
10 to 60 Hz up to 0.14 mm,
60 to 500 Hz up to 2 g < 0.25 % of travel span

Air output In/h (scfh)

at max. deviation, single and double acting:

Supply air pressure bar (psig)	1.4 (20)	3 (45)	6 (90)
without booster ³⁾	2 700 (95)	5 000 (177)	7 500 (265)
with Spool Valve ⁴⁾	6 000 (211)	12 000 (423)	18 000 (636)
with booster code F, G			21 000 (742)
with booster code H			42 000 (1 484)

Note: The use of boosters in connection with Spool valve is not recommended.

Air consumption (steady state) In/h (scfh)

Supply air pressure bar (psig)	1.4 (20)	3 (45)	6 (90)
single acting	80 (2.8)	130 (4.6)	220 (7.8)
double acting	130 (4.6)	230 (8.1)	430 (15.2)
Spool Valve	100 (3.5)	240 (8.5)	500 (17.7)

SAFETY REQUIREMENTS

CE label

Electromagnetic compatibility...2004/108/EG
Low voltage regulationsnot applicable

Safety

Safetysafety class III
as per DIN EN 61010-1 (DIN IEC 61010-1) (VDE 0411 part 1)
Overvoltage category1
internal fusesnone
external fusesLimitation of power supplies
for fire protection has to be observed due to EN 61010-1
9.3. ff

1) Data measured according to VDI/VDE 2177

2) With stroke 30 mm and lever length 90 mm

3) Standard diaphragm amplifier

4) Spool valve is the type of amplifier used in device SRI990-Cxxxx-S

Electrical classification^{1) 2)}

See Certificate of Conformity EX EVE0107A

Type of protection ATEX “intrinsically safe”

Analog positioner (Basic device)

Type AI 636 II 2 G Ex ib/ia IIB/IIC T4/T6

Certificate of Conformity PTB 02 ATEX 2206

For use in hazardous areas in circuits certified as intrinsically safe with the following maximum values: Input circuit

Ui 30 V

Ii 130 mA

Pi 0.9 W

Internal inductance Li 25 µH

Internal capacitance Ci 18.9 nF diff. / 22.7 nF to earth

T6 Ambient temperature -40 to 40 °C (-40 to 104 °F)

T4 Ambient temperature -40 to 80 °C (-40 to 176 °F)

The control circuit is safely electrically isolated from ground and all other circuits.

Additional equipment “Inductive limit switch”

For use in hazardous areas in circuits certified as intrinsically safe with the following maximum values:

Umax 16 V

Imax 25 mA

Pmax 64 mW

Internal inductance 100 µH

Internal capacitance 30 nF

T6 Ambient temperature -40 to 40 °C (-40 to 104 °F)

T4 Ambient temperature -40 to 80 °C (-40 to 176 °F)

Permissible temperature class and ambient temperature dependent on the basic device.

Additional equipment “Position Transmitter”

For use in hazardous areas in circuits certified as intrinsically safe with the following maximum values:

Ui = 30 V, Ii = 130 mA, Pi = 0.9 W

Internal inductance Li 25 µH

Internal capacitance Ci 17.2 nF diff. / 21 nF to earth

The control circuit is safely electrically isolated from ground and all other circuits.

Explosion protection Zone 2

It is recommended to use the positioner with explosion protection “intrinsically safe” acc. to EN 50020 and EN 50014 (consider temperature class). In the EU, these positioners may be operated in Zone 2 with non-intrinsically safe circuits if the operating values do not exceed the maximum reference values.

The non-intrinsic safe circuits has additionally to fulfill the requirements of EN61010-1 (IEC 1010-1), protection grade III, overvoltage category I (transient voltage lower than 40 %).

Explosion protection Zone 20

Certificate of Conformity IBEExU08 ATEX 1148

EX II 1D Ex iaD 20 T 100 °C -40 °C < Ta < +80 °C

Electrical Data

Supply circuit in type of protection Intrinsic safety Ex ia or Ex ib

Ui 40 V DC

Ii 150 mA

Pi 1000 mW

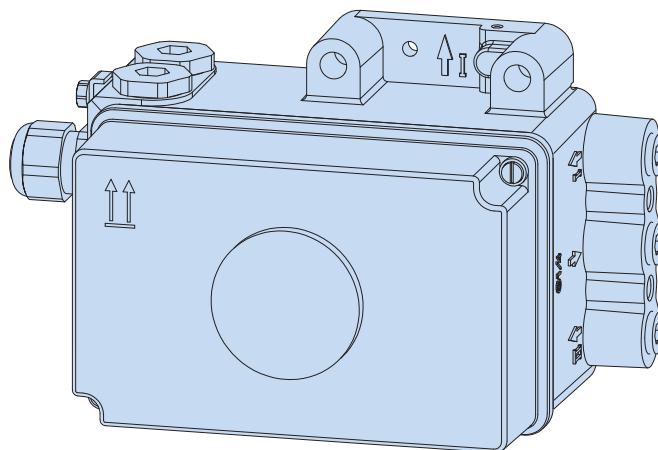
effective inner capacity Ci 6 nF

effective inner inductivity Li 5 µH

The supply connections have an inner capacity of max. 11 nF opposite the ground.

The positioner type SRI990 fulfils the requirements of explosion protection for the Equipment Group II and Category 1D in type of protection Intrinsic safety for dust, with a maximum surface temperature of 100 °C.

With Electrical Classification ATEX + Zone 20 Dust, Codes ED4 and EDA, the Travel indicator is not visible:

**Type of protection CU TR “Intrinsically Safe”**

Marking EAC

For more details please refer to CU TR certificate for SRI990.

1) With appropriate order only

2) National requirements must be observed

Built-in Limit Switches

Stroke / angle derived from positioner feedback

Inductive proximity sensors,

- Standard version (SJ2-N) Code T (only to –20 °C)
- Security version (SJ2-SN)..... Code U
- 3-wire (SI2-K08-AP7/ PNP) .. Code R (no Ex, –25 to 70 °C)
- Micro switches..... Code V (no Ex)

(Details see next page)

Entry for Remote Potentiometer

(for remote mounting main unit)

- Code D

This remote application is used in applications where high temperatures or vibration are present and may result in negative influences of the control. It can also be used in places not easy to reach, to ensure an easier handling of the unit, or for cylinders with large strokes.

The Positioner unit (Remote unit) is mounted far away from the valve or cylinder in a safe environment.

The Potentiometer unit is mounted on the valve or cylinder.

This Potentiometer unit can be made of a derivative version of the SRI990 positioner (only potentiometer in the housing) or of an external potentiometer like a linear potentiometer for application onto cylinders, for example.

This option is to be used with a potentiometer unit 3 wires system with ca. 5 kOhm resistance.

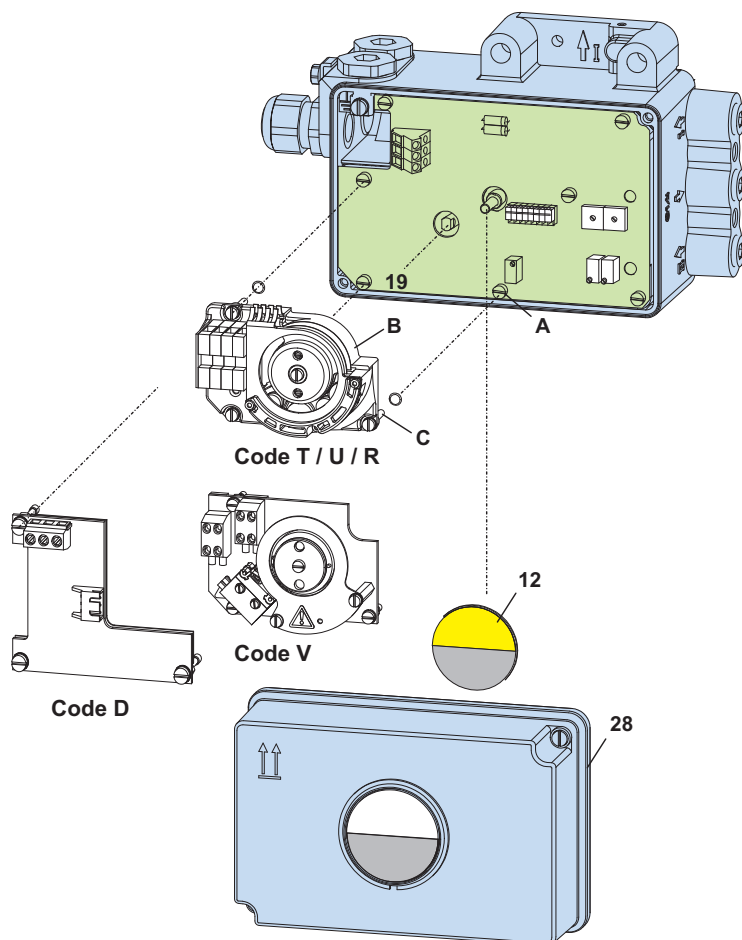
If the following requirements are observed, the set-up is insensitive to electrical disturbances caused by high electromagnetic fields, EMC and HF radiation.

Cable Length max..... 10 m (32 ft)

Cable Specification (not supplied by us):

- 3-wire twisted pair, shielded
- Shield needs to be connected on both ends to the internal ground
- Shield endings need to be kept very short when connecting to the ground
- A HF cable gland is not required

For more information about remote mounting please consult TI EVE0105 R.



Parts Kits for additional installation of auxiliary functions

Model code	Supply	Parts Kit
Code T: Limit signal switch, normal version	external	EW 426 164 012
Code U: Limit signal switch, security version	External	EW 426 164 021
Code R: Limit signal switch, 3-wire	external	EW 426 164 057
Code V: Limit signal switch, micro switches	external	EW 426 164 066
Code D: Entry for Remote Potentiometer	internal	EW 426 164 093

Inductive Limit Switch (Code T, U) ¹⁾

Output..... 2 inductive proximity sensors
acc. to DIN 19 234 or NAMUR for connection to switching
amplifier ²⁾

Current consumption

vane clear > 2.2 mA

vane interposed..... < 1 mA

for control circuit with the following electrical values:

supply voltage DC 8 V, Ri approx. 1 kOhm

supply voltage range DC 5 to 25 V (with "no Ex")

residual ripple < 10 % p.p.

permissible

line resistance..... < 100 Ohms

Response characteristic ^{3) 4)}

switching differential..... < 1 %

switching point repeatability .. < 0.2 %

Terminals for GW1..... 41+, 42–

GW2..... 51+, 52–

Electrical Classification ATEX

of versions "T" and "U":

Types of protection and Temperature classes as basic device,
see page 7.

Additions for this option, Type AI 638 K, in EC- Certificate of
Conformity PTB 00 ATEX 2128:

Types of protection and Temperature classes as basic device.

For use in hazardous areas in circuits certified as intrinsically
safe with the following maximum values:

Ui= 16 V, li= 25 mA, Pi= 64 mW

Internal capacitance and inductance: Ci= 30 nF, Li= 100 µH

The electric circuits of "Built-in Limit Switch" are galvanically
separated from all other circuits and from earth.

Inductive Limit Switch, three wire system ¹⁾

– Code R

Input..... Stroke / angle from actuator
via positioner feedback lever

Output..... 2 inductive proximity sensors,
three wire system, LED indication, contact, pnp ^{2) 4)}

Supply voltage US DC 10 to 30 V

Residual ripple ± 10 %, Us = 30V

Switching frequency..... 2 kHz

Constant current..... 100 mA

Response characteristic ⁶⁾

Gain continuously adjustable
from 1:1 to approx. 7:1

Switching differential..... < 1 %

Switching point

repeatability < 0.2 %

Terminals for GW1..... 42

GW2..... 52

Supply..... 41+, 43–

Mechanical Switches (Micro Switches) Code V ¹⁾

(only without Ex protection)

Stroke / angle derived from positioner feedback lever

Output 2 mechanical switches (Micro
switches) ^{5) 6)}

Manufacturer Saia-Burgess

Type V4NS-C4-AC1-UL
(UL- and CSA-approved)

Parts set for subsequent mounting:

Code V EW 426 164 066

Absolute limit values AC

of mechanical switches built into positioner:

Umax..... 130 V AC ⁷⁾

I_{max} 0.5 A (resistive Load) ⁷⁾

I_{max} 0.03 A (inductive Load) ⁸⁾

Absolute limit values DC

of mechanical switches built into positioner: ⁹⁾

Umax..... 30 V DC

I_{max} 1 A

Switching Differential < 2.5 %

Terminals for SW1 41, 42

SW2 51, 52

The circuits of the mechanical switches have to be protected by
a suitable fuse. The diameter of the protective conductor needs
to be at least 1.5 mm² / AWG 16.

1) In combination with high cover **28**

2) Operating mode min. (= low) / max. (= high)
selectable by adjustment of switch vanes

3) Data measured according to VDI/VDE 2177

4) With stroke 30 mm and lever length 90 mm

5) Operating mode min. (=low) / max. (=high) selectable by adjusting the
respective vane

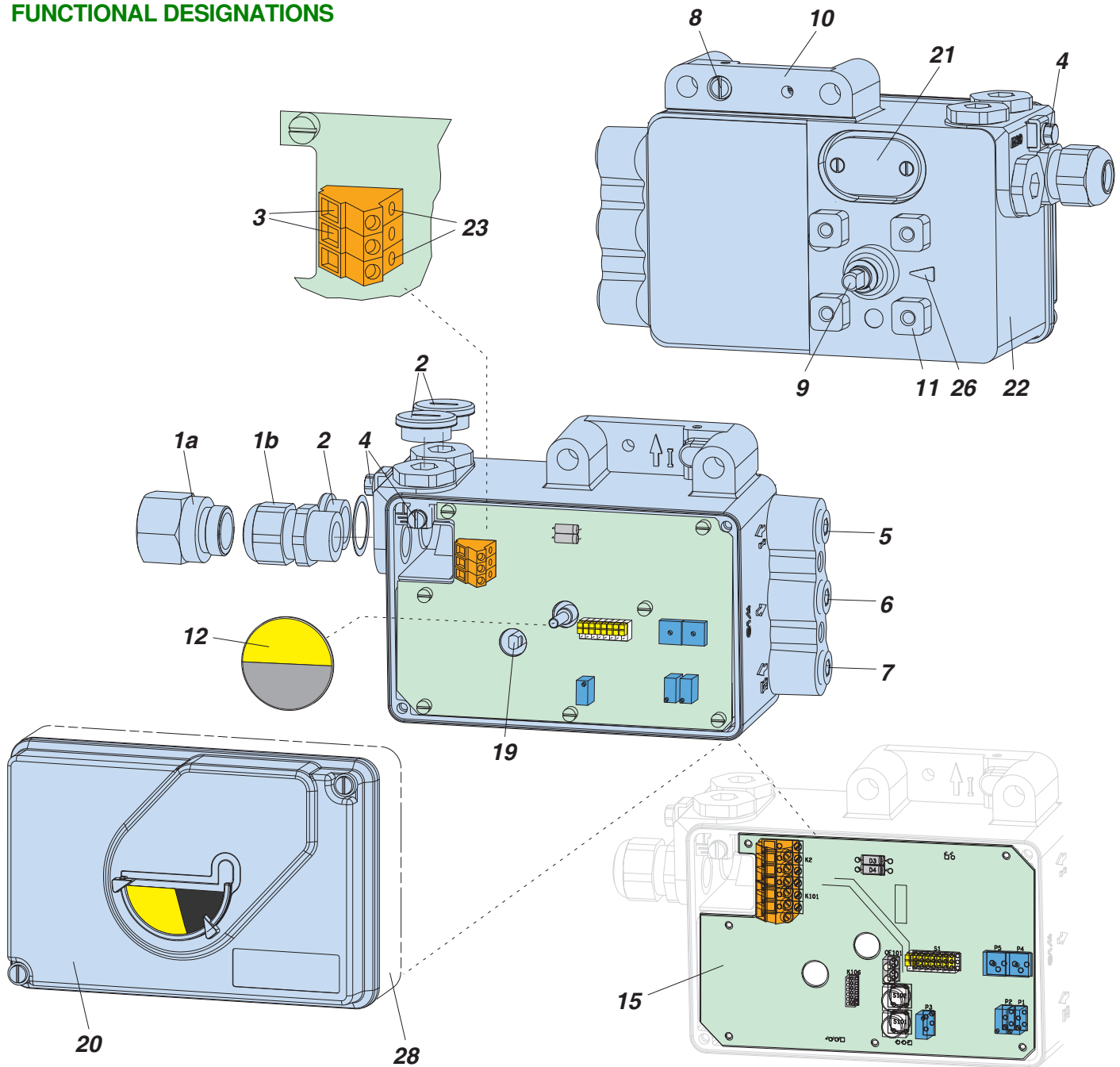
6) Operating mode normally open / normally closed selectable by vane
adjustment

7) Approval according to UL (UL 1054) and CSA (CSA 22.2 No. 55)
at 6,000 operations and T = 65 °C / 149 °F

8) Based on EN 61058-1, at 10,000 operations and T = 85 °C / 185 °F

9) General rating at 50,000 operations and T = 85 °C / 185 °F

FUNCTIONAL DESIGNATIONS



- 1a** Adapter, e.g. 1/2"-14NPT
- 1b** Cable gland
- 2** Plug, interchangeable with Pos. **1**
- 3** Screw terminals (11 + / 12 –) for input (w),
(l–) for current measurement (see also item **23**)
- 4** Ground connection
- 5** Female thread G 1/4 for output I (y / y1)
- 6** Female thread G 1/4 for air supply (s)
- 7** Female thread G 1/4 for output II (y2)
- 8** Direct attachment hole for output I (y1)
- 9** Feedback shaft
- 10** Connection manifold for attachment to stroke actuators

- 11** Connection base for attachment to rotary actuators
- 12** Travel indicator
- 15** Main board, version "with Position Feedback"
- 19** Fixing shaft for limit switch
- 20** Cover with window to **12**
- 21** Air vent, dust and water protected
- 22** Data label
- 23** Tip jacks for current measurement, Ø 2 mm
(integrated in terminals)
- 26** Arrow is perpendicular to shaft **9** at angle 0 degree
- 28** High cover with built-in limit switches, position feedback,
or Electrical Certification code EDA (Dust)

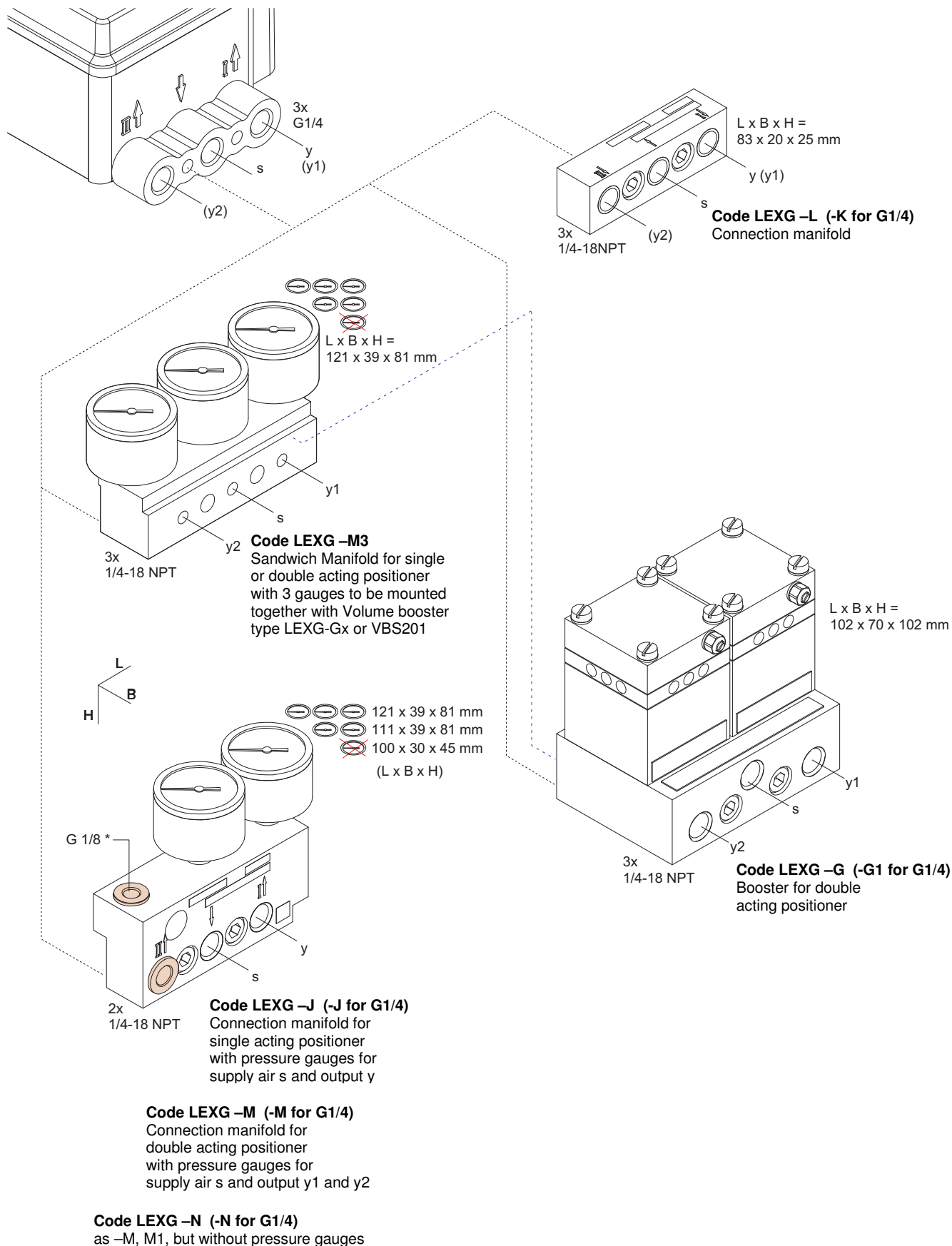
MODEL CODES SRI990

020318

Analog Positioner		SRI990							
Version									
Single acting.....	-B								
Double acting	-C								
Position Transmitter (w/o pneumatic components)	-T								
Input									
Signal range 4 to 20 mA.....	(h)	I							
Not applicable (w/o Input Signal or Pneumatics)	(f)	X							
Additional Inputs/Outputs									
Without Additional Inputs / Outputs.....	(q)	M							
Position Feedback 4 to 20 mA		Q							
Built-In Limit Switch									
Without Built-In Limit Switch		S							
Inductive Limit Switch - Intrinsic Safe (Standard Version SJ2-N).....		T							
Inductive Limit Switch - Intrinsic Safe (Security Version SJ2-SN).....		U							
Inductive Limit Switch (Three Wire Version)	(g)	R							
Mechanical Switches (Micro Switches) / UL- and CSA-approved.....	(g)	V							
Potentiometer Input (for Remote Mounting - main unit)	(z)	D							
Cable Entry									
1/2"-14 NPT (with Adapter(s) M20x1,5 to 1/2"-14 NPT).....		6							
M20 x 1.5 With One Plastic Cable Gland.....		7							
Electrical Classification									
Without Ex.....		ZZZ							
II 2 G Ex ia IIC T6 Gb according to ATEX.....		EAA							
II 3 G/D Ex ic T6 Gc/Dc according to ATEX.....		2CA							
II 2 G Ex ia IIC T6 Gb + II 1D Ex iaD 20 T 100 °C Da according to ATEX.....		EDA							
CU TR Approved for Intrinsic Safety		EAC							
Options									
Pneumatic connection 1/4 - 18 NPT made of an additional manifold	(p)	-Y							
Pneumatic connection G 1/4	(p)	-R							
without Pneumatic connection	(p)(f)	-U							
Positioner free of copper and its alloys	(i)	-C							
Pneumatic Amplifier in the version "Spool Valve"	(e)	-S							
Approved for SIL2 / SIL3 application.....	(l)	-Q							
Version of Positioner according to VDI/VDE 3847		-N							
Feedback-Unit for Remote Mounting - Version of Position Transmitter only with a potentiometer (f)(k)		-H							
Version of Position Transmitter with additional cable connections for solenoid-valve-connection (f)		-D							
Certificate EN 10204-2.1 - Certificate of compliance with the order.....		-1							
Stainless Steel Housing	(n)	-Z							
Stainless Steel Housing without SST gauges	(n)	-Z1							
Stainless Steel Housing	(n)	-ZK							
Stainless Steel Housing without SST gauges	(n)	-ZK1							
Top Mounting version of SRI990 with built-in linear potentiometer		-W							
Tag No. Labeling Stamped with Weather Resistant Color		-G							
Tag No. Labeling Stainless Steel Label Fixed with Wire.....		-L							

- (a) Only with (Version -B OR -C) AND (Input -I) AND (Additional Input/Output - M) AND (Built-In Limit Switch -S) AND (Electrical Classification -ZZZ) (b) On request (d) Not released (e) Only with Version -C
- (f) Only with Version -T (g) Not available with Electrical Classification EAA, GAA
- (h) Not available with Version -T (i) Available with (Version: B) OR with (Version: C) AND (Optional Features: S)
- (j) Not with (Optional Features -U OR -N OR -H OR -D OR -Z OR -Z1)
- (k) Not available with Additional Inputs/Outputs Q (l) Only available for Version single-acting -B
- (n) Available WITH (Version: C) AND (Built-in Limit Switch: S) AND (Electrical Classification: ZZZ, EAA, GAA) AND (Optional Features: S) OR WITH (Version: T) AND (Built-in Limit Switch: S) AND (Electrical Classification: ZZZ, EAA, GAA) OR WITH (Version: B) A
- (p) One of the options -Y or -R is mandatory to be select
- (q) WITH (Version: B, C) OR WITH (Version: T) AND (Input: X) AND (Optional Features: H) OR WITH (Version: T) AND (Input: X) AND (Built-in Limit Switch: T, U, R, and V)
- (z) Only available with Electrical Classification ZZZ or 2CA

Accessories, for all basic devices



1) Note: Booster manifold or Gauge manifold – not both.

* Unused threads for pressure are closed by means of lock screw Part No. 425 024 013

MODEL CODES Attachment kits

042007

ACCESSORIES FOR POSITIONER (SRD991, SRI990, SRD960)

Attachment Kit	EBZG
For diaphragm actuators with casting yoke acc. NAMUR (incl. standard Couple lever)	-H
For diaphragm actuators with pillar yoke acc. NAMUR (incl. standard Couple lever)	-K
For directly mounting (incl. standard Couple lever)	-D
For mounting to rotary actuators acc. VDI/VDE 3845 (without bracket)	-R
For FoxTop / FoxPak	-E
For FoxTop / FoxPak	(g).....
Brackets VDI/VDE 3845 (A = 130 mm/5.12 in; B = 50 mm/1.97 in)	-C3
Brackets VDI/VDE 3845 (A = 80 mm/3.15 in; B = 30 mm/1.18 in)	-C2
Brackets VDI/VDE 3845 (A = 80 mm/3.15 in; B = 20 mm/0.79 in)	-C1
For Badger Meter - Research Control Series 754 and 755 Size 1/2 inch.....	-B1
For Fisher 657, 667 (linear) size 30 and 40.....	-F1
1051, 1052, 1061 size 40	-F2
657, 667 Size 30 and 60.....	-F3
657, 667 Size 70 and 100.....	-F4
1051, 1052, 1061 size 33	-F5
1051, 1052, 1061 size 60	-F6
For Foxboro P-Series / such as -H with installed height 80 mm / 3.15 in	-H1
NAMUR-Attachment kit for centered mounting position on the casting yoke	-H2
For mounting on ADAR control valve	-H3
micro flow control valve.....	(k).....
Such as -K with installed height 80 mm/3.15 in).....	-K1
For Kinetrol (Actuator Size 05)	-K2
(Actuator Size 07)	-K3
(Actuator Size 09)	-K4
For Metso / Neles Rotary Actuators Type AB6 and Type BJ & BC size 8 and 10, B1C11	-L1
Type BJ and BC size 12 and 16, B1C17	-L2
For ARI-Armaturen - Direct Mounting to actuator type DR	-P1
For ARCA - Direct Mounting to actuator type BR 812	-P2
For Samson Type 3277 with 1/4 - 18 NPT	-S1
Type 3277 with G 1/4	-S2
Type 3277 with 1/4 - 18 NPT and gauges for supply- and output-pressure.....	(g).....
Type 3277 with G 1/4 and gauges for supply- and output-pressure	(g).....
Micro flow Type 3277-5.....	(k).....
Tufflin / XOMOX Type MX60	(h).....
Type MX200	(h).....
Type MX450 / Type MX750 / Type MX1250	(h).....
Type MX3000	(h).....
For Hagan actuators (left of pneumatic cylinder).....	-X2
(right of pneumatic cylinder)	-X1
For AMRI rotary actuator (requires minor modification of actuator. Please consult us before ordering!)	-X3
For Siemens actuators V-Series.....	-S3
For Sereg Maxflo, Revca, Reglob new type	-S4
Maxflo "old type"	-S7
CNX (Flowserve)	-S9
For Masoneilan Type Camflex II.....	-M
47/48 (Sigma-F)	-M1
Type 37/38 size 15 and 18 (complete kit)	-M2
Type 87/88 all sizes	-M4
Varipac.....	-M5
37/38 size 9, 11, 13	-M6
Severn Glocon Type Domotor size small	(h).....
For Valtek Linear Actuator all sizes - Stroke up to 4 inch / 102 mm	-V1
For VETEC Type R150	-V2

*) We recommend contacting our field service dept. before selection of these mounting kits.
Further Attachment kits on request. See also Attachment-kits.pdf

MODEL CODES Accessories**Accessories for intelligent Positioners****Cable Gland****BUSG**

For diaphragm actuators with casting yoke acc. NAMUR (incl. standard Couple lever).....	-H
M20 x 1.5 stainless steel	-S6
M20 x 1.5 plastic, color gray	-K6
M20 x 1.5 plastic, color blue	-K7
M20 x 1.5 plastic, color white	-K9
M20 x 1.5 HF-cable gland for Fieldbus	-P4
M20 x 1.5 Plug-connector for Fieldbus (ss / threaded connection 7/8 - UN)	-F2
M20 x 1.5 Plug-connector for Fieldbus (ss / threaded connection M12).....	-P3
M20 x 1.5 stainless steel Ex d	-S7
M20 x 1.5 brass Zink plated Ex d.....	-S8
1/2-14 NPT cable gland 6 to 12 mm, Stainless steel, Ex d.....	-N1
1/2-14 NPT cable gland 6 to 12 mm, Steel Zink plated, Ex d	-N2
1/2-14 NPT, brass Zink plated, Ex d	-N3
M20 x 1.5 Plug, plastic.....	-V3
M20 x 1.5 Plug, Ex d / explosion proof certified, stainless steel	-V4
1/2-14 NPT Plug, Ex d / explosion proof certified, stainless steel.....	-V5
M20 x 1.5 Plug, brass Zink plated, Ex d	-V6
1/2-14 NPT Plug, brass Zink plated, Ex d.....	-V7

Adapter**AD**

Adapter 1/2" NPT to 3/4" NPT (stainless steel)	-A3
Adapter M20 x 1.5 to 1/2" - 14 NPT (internal thread) (Brass nickel plated)	-A5
Adapter M20 x 1.5 to 1/2" - 14 NPT (internal thread) (stainless steel)	-A6
Adapter M20 x 1.5 to G1/2" (internal thread) (stainless steel)	-A8
Adapter (plastic) M20 x 1.5 to PG13.5 (internal thread)	-A9

Manifold (for SRD960, SRD991 and SRI990)**LEXG**

With Connection G 1/4.....	-K
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Gauge Manifold for SRD960, SRD991 and SRI990**with 1/4 - 18 NPT connection**

Without gauges	-N
With gauges for Version single acting.....	-J
With gauges for Version double acting	-M

with G1/4 connection

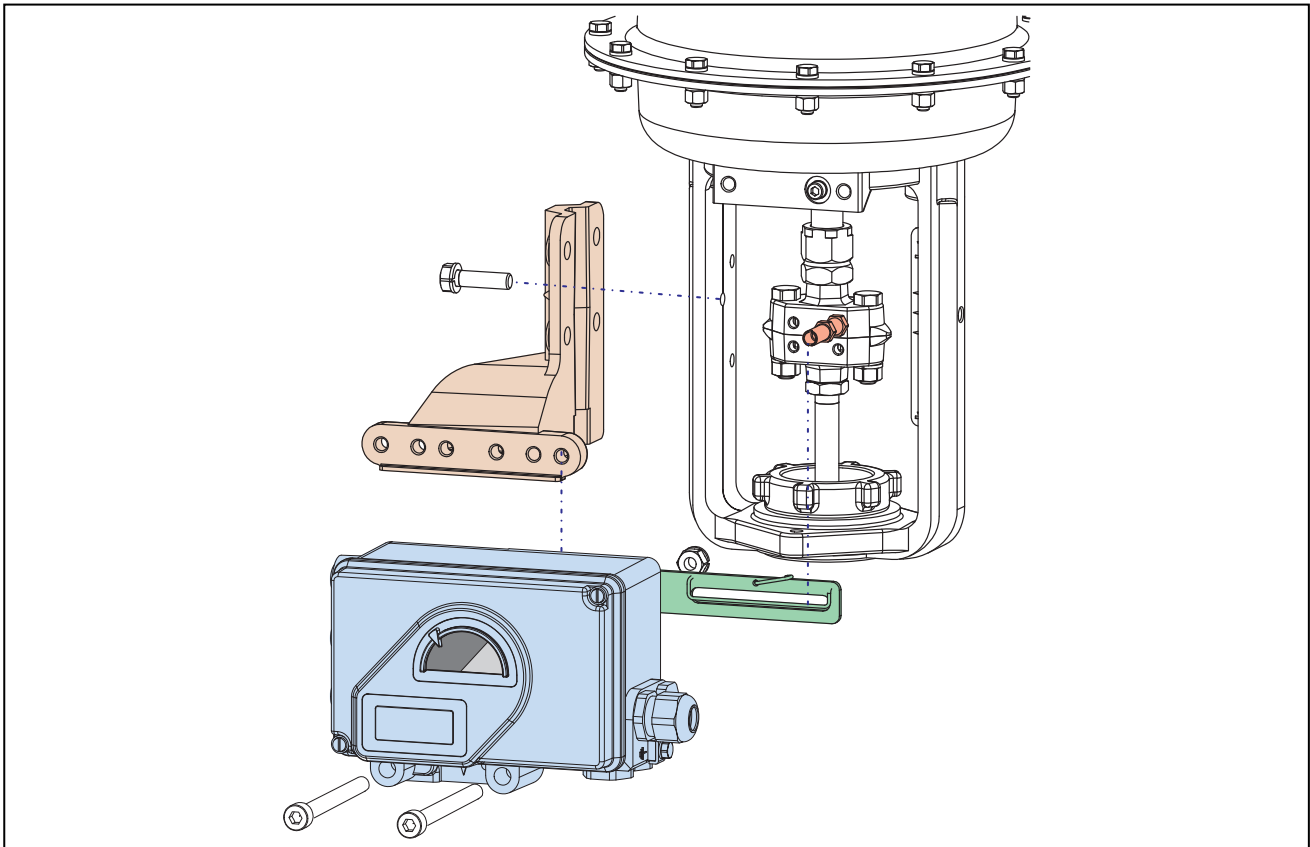
Without gauges	-N1
With gauges for Version single acting.....	-J1
With gauges for Version double acting	-M1

Booster Relay

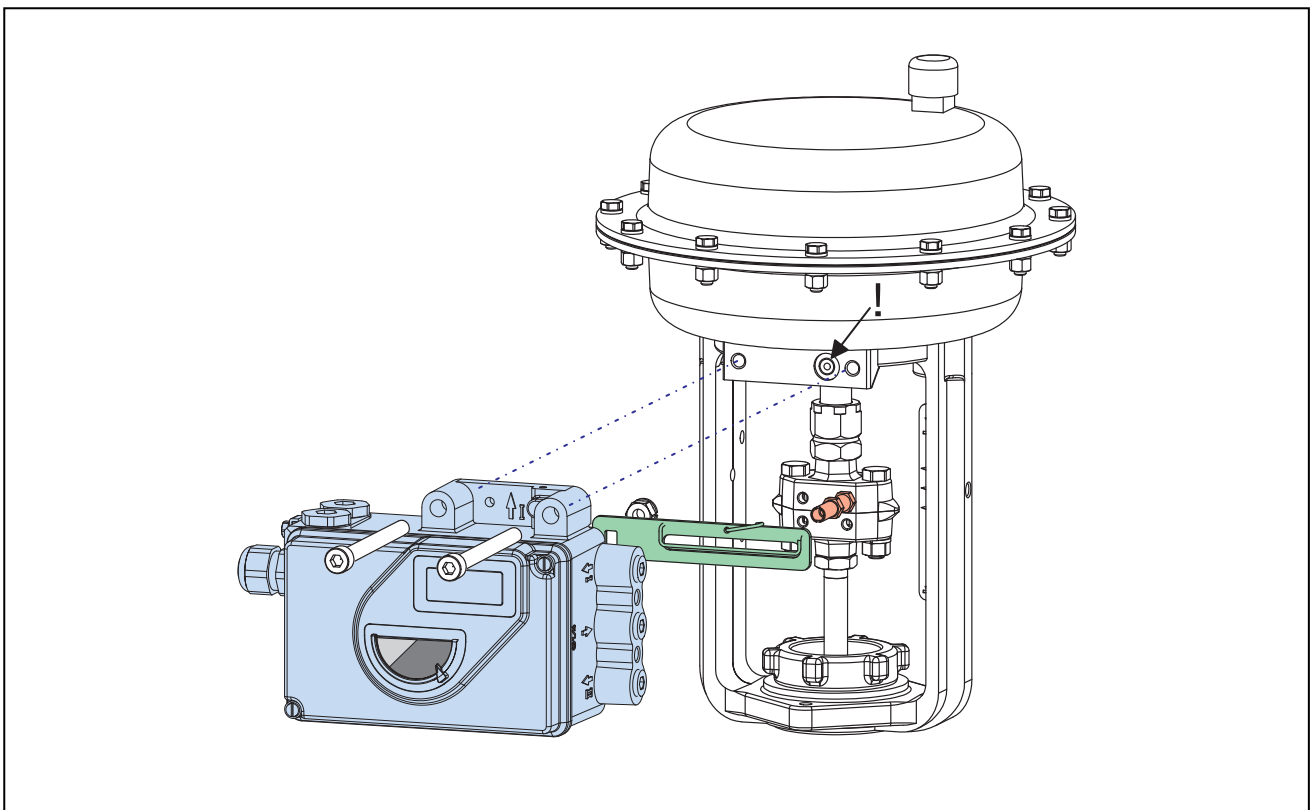
Booster Cv3 - Alum Housing - Remote mount.....	VBS300
Booster Cv3 - SST Housing - Remote mount	VBS310
Booster Relay with connection 1/4-18 NPT	LEXG-G
Booster Relay with connection G 1/4.....	LEXG-G1

MOUNTING TO LINEAR ACTUATORS

Attachment to stroke actuators acc. to IEC 534-6 (NAMUR), left hand

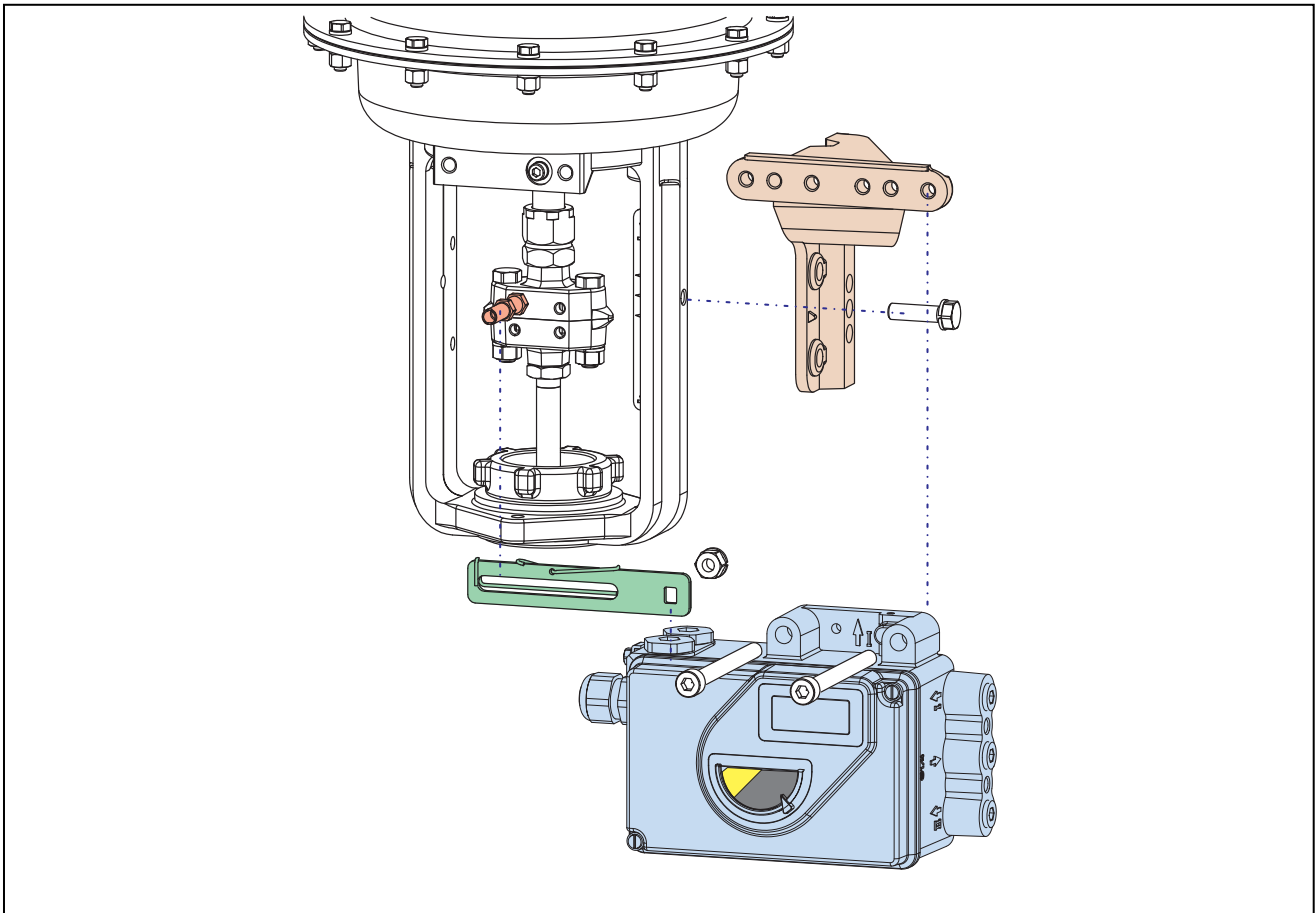
**MOUNTING TO LINEAR ACTUATORS**

Direct attachment to stroke actuators



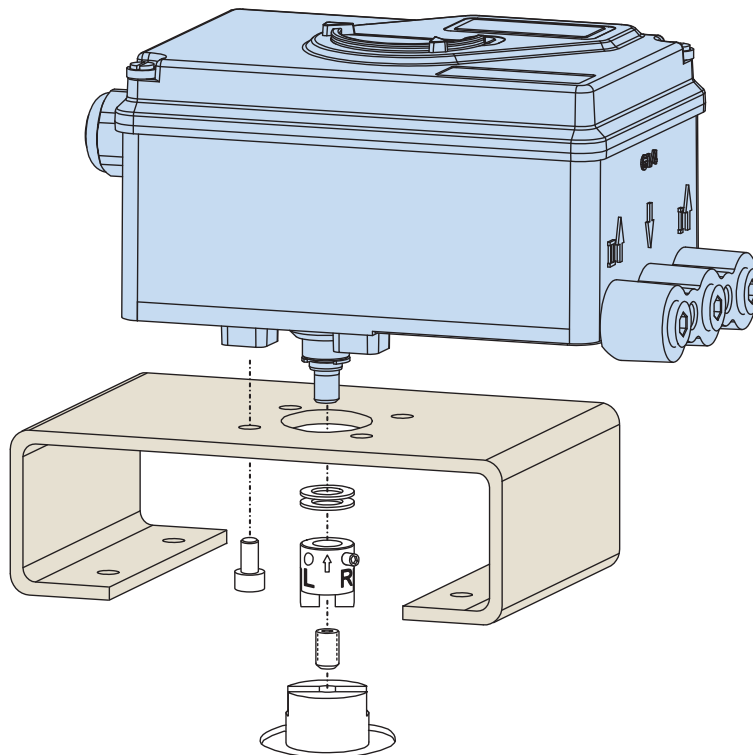
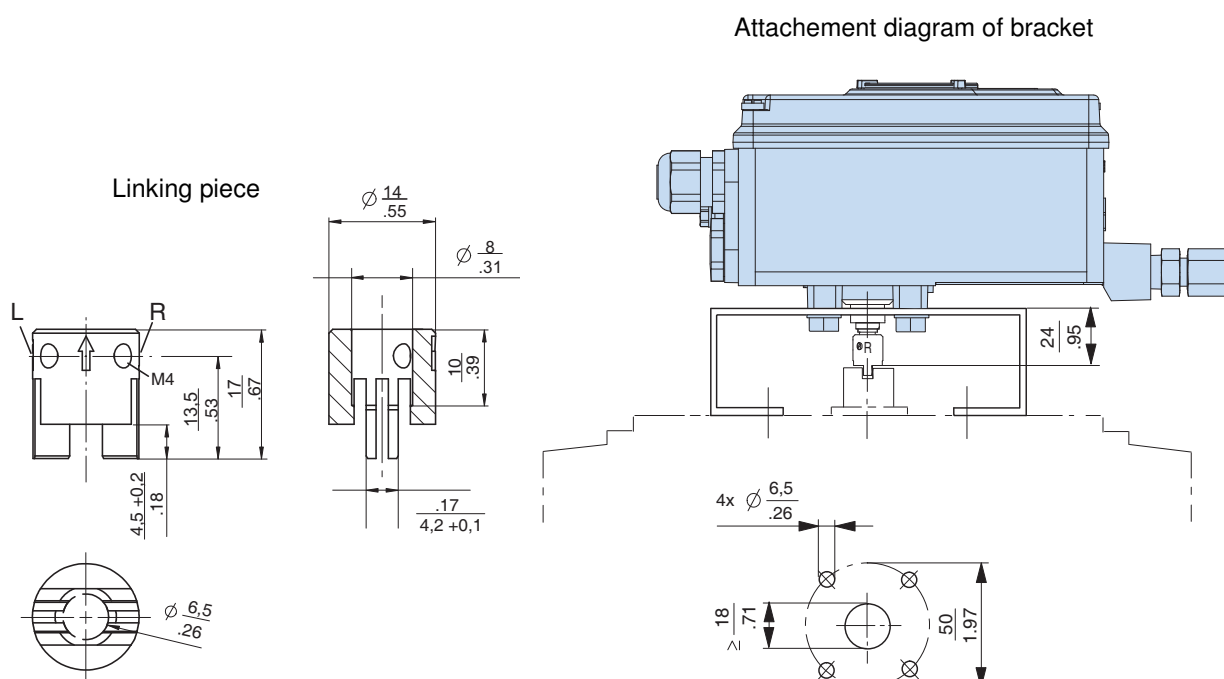
MOUNTING TO LINEAR ACTUATORS

Attachment to stroke actuators acc. to IEC 534-6 (NAMUR), right hand



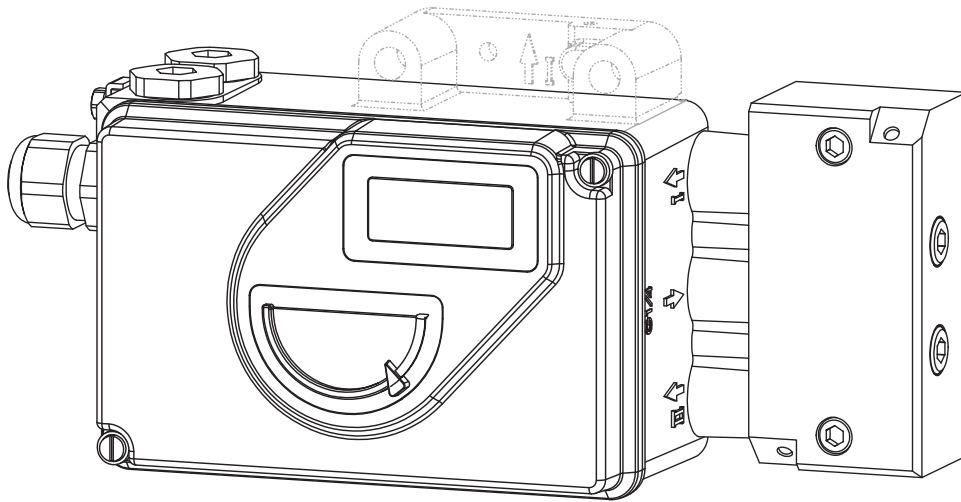
MOUNTING TO ROTARY ACTUATORS

Delivery of bracket by manufacturer of actuator

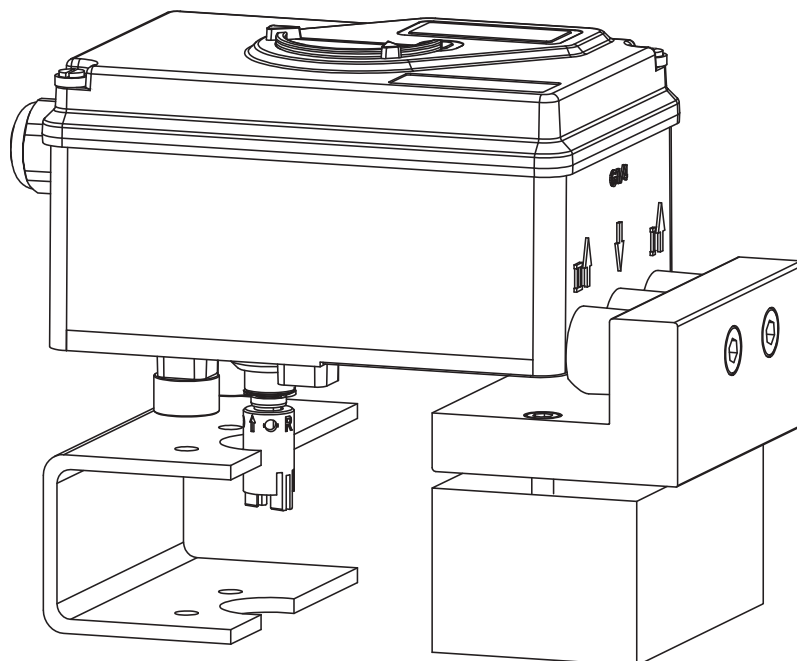
**DIMENSIONS – Attachment to rotary actuators acc. to VDI/VDE 3845**

MOUNTING acc. to VDI/VDE 3847

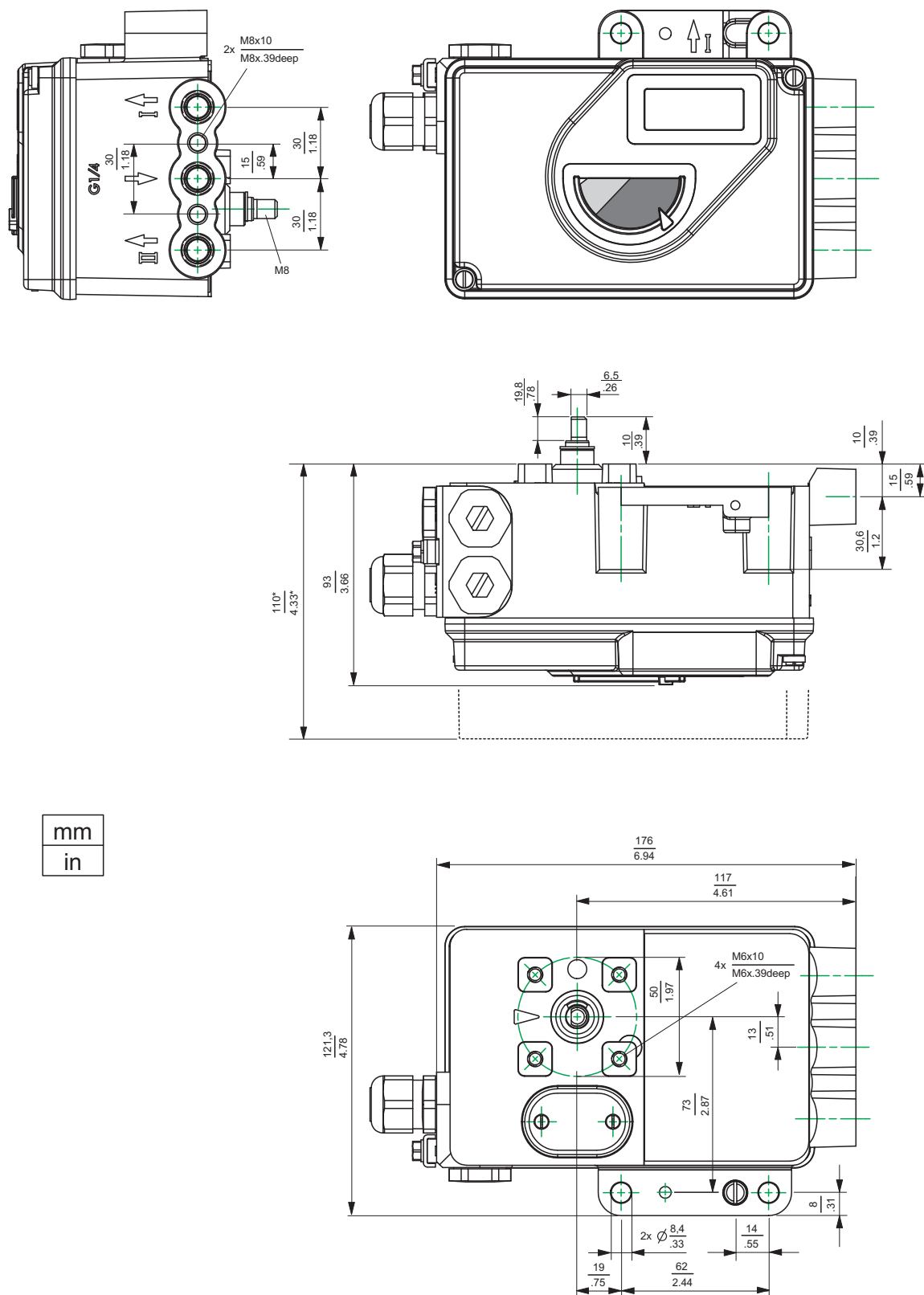
Mounting to Linear actuators



Mounting to Rotary actuators

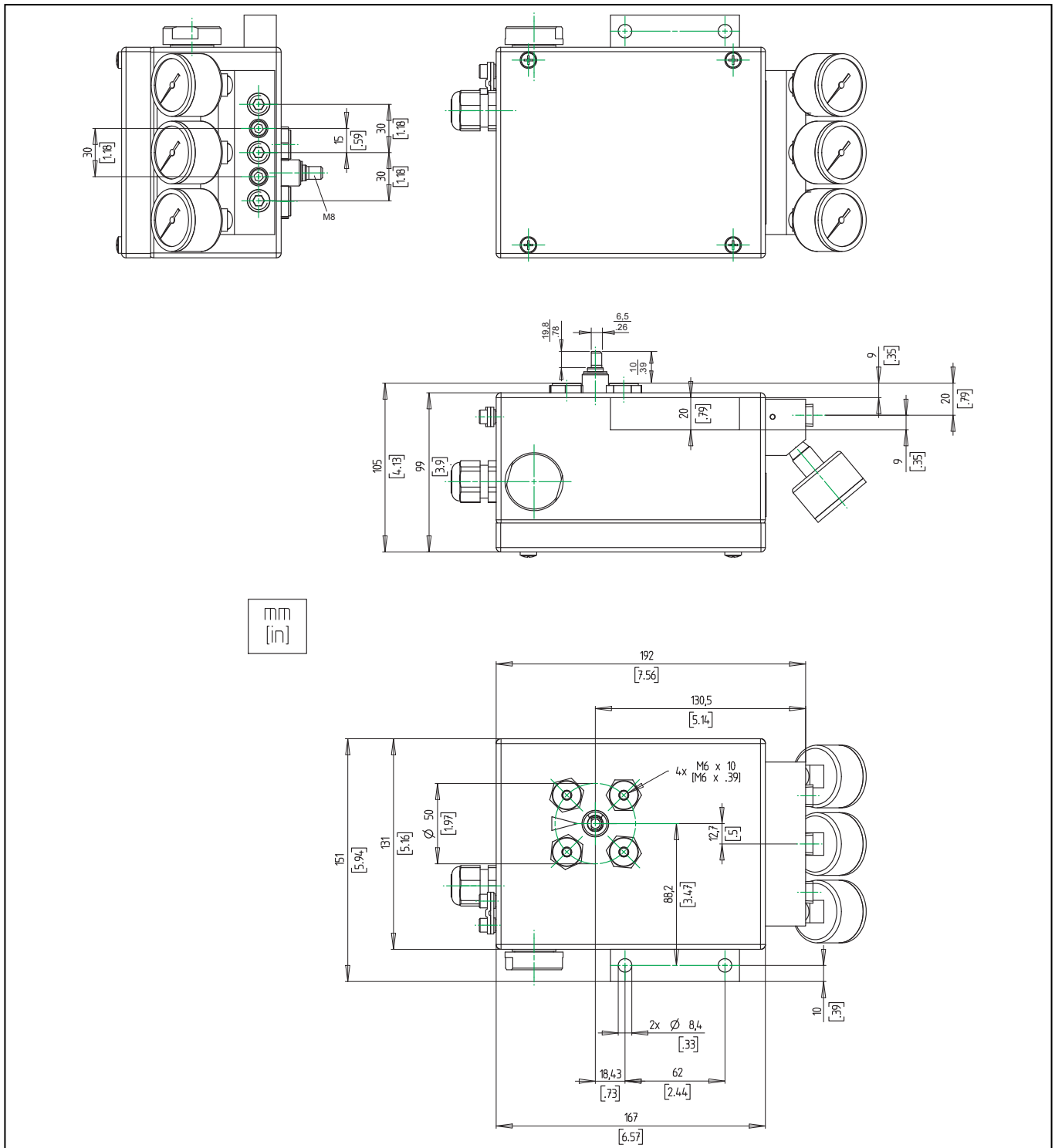


DIMENSIONS



*) Dimension with high cover
with option "built-in limit switch"

DIMENSIONS INOX Version with stainless steel housing



Schneider Electric Systems USA, Inc.
38 Neponset Avenue
Foxboro, MA 02035
United States of America
<http://www.schneider-electric.com>

Global Customer Support
Inside U.S.: 1-866-746-6477
Outside U.S.: 1-508-549-2424
<https://pasupport.schneider-electric.com>

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Schneider
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Hitma Instrumentatie
www.hitma-instrumentatie.nl
info@hitma-instrumentatie.nl
+31 (0)297 - 514 833

België / Belgique
www.hitma-instrumentatie.be
info@hitma-instrumentatie.be
+32 (0)2 - 387 28 64